

PRODUCT CODE : PES.400WT
PRODUCT NAME : COPOLYESTER HOTMELT ADHESIVE WEB

RAW MATERIAL SPECIFICATIONS

Composition	COPOLYESTER
Web	Hotmelt Adhesive Web
Color	Transparent

PHYSICAL PROPERTIES

		TOLERANCE	TEST METHOD
Melting Range (°C)	148 - 158	+/- 20 %	DSC
Melt Flow Index (2.16 kg) (g/10 min)	36		160 °C
Density (g/cm ³)	1,29		
Thickness range (g/m ²)	8 – 40	+/- 10 %	
Production width range (cm)	150		

FUSING CONDITIONS

Pressure (N/cm ²)	4 – 10	+/- 20 %	
Glue Line Temperature (°C)	160 – 180	+/- 20 %	
Time (s)	10 – 15	+/- 20 %	

OTHER PARAMETERS

Washing Temperature Resistance*	60°C	+/- 10 %	
Dry Cleaning	N/A		

Storage Conditions: Keep in cool and dry place away from open flame and sunshine
Guaranteed storage time: 12 months after manufacturing

* Washing resistance results are based on our internal tests and do not mean a full guarantee.