

PRODUCT CODE : 500F
PRODUCT NAME : EVA BASED HOTMELT ADHESIVE FILM

RAW MATERIAL SPECIFICATIONS

Composition	EVA Compound
Film	Hotmelt Adhesive Film
Color	Transparent

PHYSICAL PROPERTIES

		TOLERANCE	TEST METHOD
Melting Range (°C)	95-105	+/- 20 %	KOFFLER BENCH
Melt Flow Index (2.16 kg) (g/10 min)	48		160 °C
Density (g/cm ³)	0,92		
Thickness range	10 – 60 µm	+/- 10 %	
Production width range	100 – 235 cm		

FUSING CONDITIONS

Pressure (N/cm ²)	4-10	+/- 20 %	
Glue Line Temperature (°C)	115-135	+/- 20 %	
Time (s)	6-13	+/- 20 %	

OTHER PARAMETERS

Washing Temperature Resistance*	30°C	+/- 10 %	
Dry cleaning	N/A		

Storage Conditions: Keep in cool and dry place away from open flame and sunshine
Guaranteed storage time: 12 months after manufacturing

* Washing resistance results are based on our internal tests and do not mean a full guarantee.