

PRODUCT CODE : 400F
PRODUCT NAME : EVA BASED HOTMELT ADHESIVE FILM

RAW MATERIAL SPECIFICATIONS

| | |
|-------------|-----------------------|
| Composition | EVA Compound |
| Film | Hotmelt Adhesive Film |
| Color | Transparent |

PHYSICAL PROPERTIES

| | | TOLERANCE | TEST METHOD |
|--------------------------------------|--------------|-----------|---------------|
| Melting Range (°C) | 100-110 | +/- 20 % | KOFFLER BENCH |
| Melt Flow Index (2.16 kg) (g/10 min) | 52 | | 160 °C |
| Density (g/cm ³) | 0,95 | | |
| Thickness range | 10 – 60 µm | +/- 10 % | |
| Production width range | 100 – 320 cm | | |

FUSING CONDITIONS

| | | | |
|-------------------------------|---------|----------|--|
| Pressure (N/cm ²) | 4-10 | +/- 20 % | |
| Glue Line Temperature (°C) | 115-135 | +/- 20 % | |
| Time (s) | 6-13 | +/- 20 % | |

OTHER PARAMETERS

| | | | |
|---------------------------------|------|----------|--|
| Washing Temperature Resistance* | 30°C | +/- 10 % | |
| Dry cleaning | N/A | | |

Storage Conditions: Keep in cool and dry place away from open flame and sunshine
Guaranteed storage time: 12 months after manufacturing

* Washing resistance results are based on our internal tests and do not mean a full guarantee.