

PRODUCT CODE : 100F  
PRODUCT NAME : EVA BASED HOTMELT ADHESIVE FILM

**RAW MATERIAL SPECIFICATIONS**

Composition	EVA
Film	Hotmelt Adhesive Film
Color	Transparent

**PHYSICAL PROPERTIES**

		TOLERANCE	TEST METHOD
Melting Range (°C)	90-100	+/- 20 %	DSC
Melt Flow Index (2.16 kg) (g/10 min)	35		160 °C
Density (g/cm <sup>3</sup> )	0,93		
Thickness range	10 – 80 µm	+/- 10 %	
Production width range	100 – 235 cm		

**FUSING CONDITIONS**

Pressure (N/cm <sup>2</sup> )	4-10	+/- 20 %	
Glue Line Temperature (°C)	110-120	+/- 20 %	
Time (s)	6-13	+/- 20 %	

**OTHER PARAMETERS**

Washing Temperature Resistance*	30°C	+/- 10 %	
Dry Cleaning	N/A		

**Storage Conditions:** Keep in cool and dry place away from open flame and sunshine  
**Guaranteed storage time:** 12 months after manufacturing

\* Washing resistance results are based on our internal tests and do not mean a full guarantee.